

## Tools and guides to facilitate welding of duplex stainless steel

A workshop to summarize and discuss the findings in the Vinnova projects:

**DUWELTOOL - Prediction of ferrite fraction and precipitation of sigma phase in duplex stainless steel welds**

**SuperAVON – Avoidance of nitride precipitation during duplex stainless steel welding**

February 20<sup>th</sup>, 2020, Jernkontoret Stockholm, 10:00.

To register to the seminar, use the [link](#)

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**Arrival & coffee (09.30 – 10.00)**

**Introduction (10.00 – 10.10)**

*Staffan Hertzman*

**Background – Duplex stainless steels, industrial views and standards (10.10 – 11.15)**

Duplex stainless steels

*Paul Janiak, Outokumpu Stainless AB*

Welding of duplex stainless steels

*Ebrahim Harati, Elga*

Standards related to welding of duplex stainless steels

*Ravi Vishnu, Outokumpu Stainless*

Duplex in the nuclear industry

*Hannes Löfgren, Forsmarks Kraftgrupp.*

Views of precipitation in the manufacturing of advanced components in duplex

*Fredrik Falkenberg, Alfa Laval*

**Methodology – DUWELTOOL and SuperAVON projects (11.15 – 12.30)**

DUWELTOOL: Ferrite measurements and general methodology

*Vahid Hosseini, Högskolan Väst*

Methodology within SuperAVON – Gleeble simulations, microstructure analysis, simulation

*David Lindell, Swerim*

In-situ studies of phase transformations during welding using synchrotron radiation

*Shirin Nouhi, Swerim*

**Lunch (12.30 – 13.15)**

**Results and discussion (13.15 – 14.45)**

Simulation of microstructure evolution during welding

*Sten Wessman, Högskolan Väst and Niclas Stenberg, Swerim*

Simulation of nitride precipitation during welding

*Niklas Pettersson, Royal Institute of Technology*

A web-based tool for the prediction of ferrite content welds

*Peter Norman, Svetskommissionen*

Properties of nitride-containing microstructures and conclusions SuperAVON in general

*David Lindell, Swerim*

**Coffee (14.45 – 15.00)****Future – where do we go from here? (15.00 – 15.30)****Concluding remarks (15.30 – 15.40)**

This workshop is initiated as a part of the projects SuperAVON “Avoidance of detrimental nitrides in duplex stainless steels” and DUWELTOOL “Digitalt verktyg för prediktering av egenskaper i svetsar i duplexa material”. The projects are financed by VINNOVA under contract 2016-02822 and 2016-02834 respectively within the Strategic Swedish Innovation Programme for Metallic Materials. The participating companies Outokumpu Stainless AB, AB Sandvik Materials Technology, voestalpine Böhler Welding AB, Alfa Laval Tumba AB, Thermo-Calc Software AB, Nordic Flanges AB, Elga, Svetskommissionen, Forsmarks Kraftgrupp, Participating are also KTH Royal Institute of Technology, Högskolan Väst and Swerim AB, and the project is run under the supervision from Jernkontoret and Technical area TO 43 Stainless steels.