

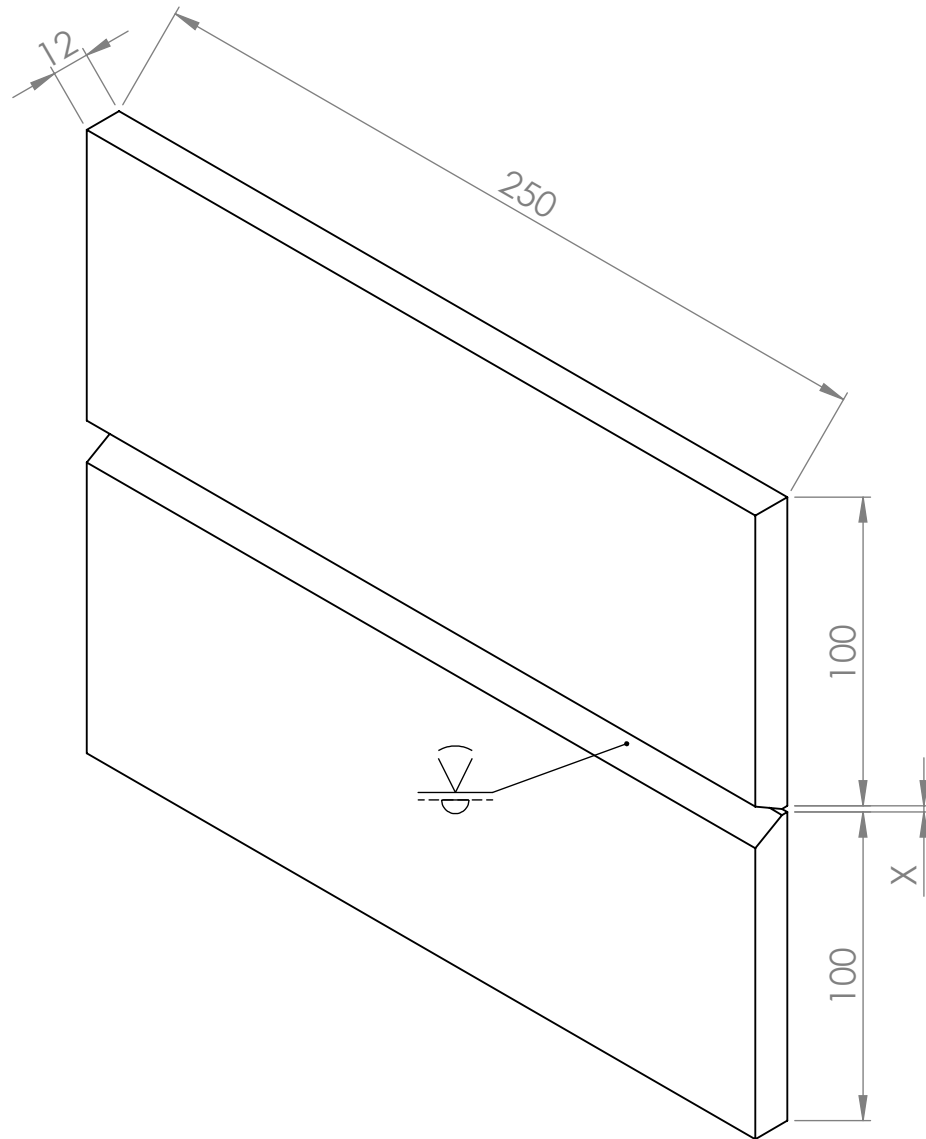
Test plate 2.

Material: 2 carbon steel plate
250mmx100mmx12mm.
30 deg.Milled bevel.

Welding position:

Welding method and root pass:

Welding method fill & cap:



X= YOUR CHOICE